

F2
19 21. (Amended) A method for making a nail file, comprising the steps of:
roughening a body comprising a single, integral stratum of glass so as to produce at least
one abrading surface having an irregular texture with a roughness that varies from about 10 μm
to about 100 μm , said roughening comprising at least one operation selected from the group
consisting of acid-etching and sanding; and
hardening the glass body.

Please add new claim 26 as follows.

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18 26. (New) A nail file according to claim 1, wherein said glass comprises hardened
glass.